



Sealed, Lightweight Economy Drum Pump

Lightweight pumps suitable for low to medium viscosity mild corrosives, solvents[†] and chemicals. Fits smaller bung openings.

Features: Pure Polypropylene/PVDF and 316SS tubes

Interchangeable with motors

Up to 200 cP Continuous duty

Applications: Acids, bases, solvents[†], water treatment

chemicals, bleach, swimming pool chemicals,

cleaners



Tube Lengths

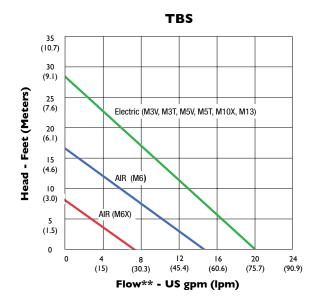
TBP: 27" (69cm), **40"** (102cm), **48"** (122cm) **TBS: 40"** (102 cm)

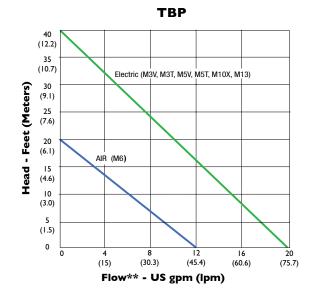
Construction Specifications

Pump Model	Cons	truction Materials	Tube Diameter	Discharge	Hose Size	
	Outer Tube	Internals	in (cm)	Size & Type	in (cm)	
TBS	316 Stainless Steel	316 Stainless Steel, PTFE	1.5 (3.8)	I" Hose Barb	L (2 F4)	
ТВР	Pure Polypropylene	Pure PVDF, Alloy 625, PTFE	1.66 (4.2)	I" Hose Barb w/ Variable Orifice	I (2.54)	

Performance Data

Pump Model	Maximum Flow*		Maximum Head**		Maximum	Maximum Viscosity		Max.Temp.		Min.Temp.	
	Electric gpm (lpm)	Air gpm (lpm)	Electric ft (m)	Air ft (m)	Specific Gravity	Electric	Air	°F	°C	°F	°C
TBS	20 (75.7)	15 (56.8)	28 (8.53)	16 (4.9)	1.4	200 cP	200 cP	150	66	-20	-29
ТВР	20 (75.7)	12.5 (47.3)	39.5 (12)	19 (5.8)				150	66	35	1.7





†When pumping flammables or combustibles, use explosion proof electric or air drive motors on stainless steel tubes with static protection kit.

*All testing performed with water at 68°F (20°C) and 60 Hz. Actual performance can vary by +/- 10%. Actual performance will decrease with increased fluid viscosity and specific gravity.

MOTOR DATA









ODP (M3V, M5V, M5V-US, M3V-UK)

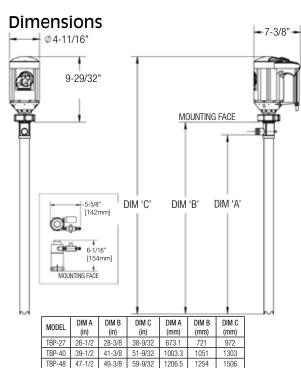
TEFC (M3T, M5T)

Exp-Proof (MIOX)

Air (M6, M6X)

Model	Description	Certification	Electrical	Input Output		RPM	Maximum Viscosity cP				
Model	Model Description		Requirements	W	W	KPM					
ODP (O	ODP (Open Drip Proof), Splashproof, IP24 Motors										
M3V	Quick connects to pump without tools. Double	CSA	115VAC/50-60 Hz	650	400	3,500-10,000	200				
M5V	wall housing. Continuous duty, variable speed.	CE	230VAC/50-60 Hz	650	400	3.500-10,000	200				
M5V-US*	12 ft. (3.5 m) cord with plug and integral circuit	CE	230VAC/50-60 Hz	650	400	3,500-10,000	200				
M3V-UK	breaker.	CE	115VAC/50-60 Hz	650	400	3,500-10,000	200				
TEFC (Totally Enclosed Fan Cooled), IP54 Motors											
M3T	Continuous duty. 12 ft. (3.5 m) cord and circuit	CSA	115VAC/50-60 Hz	640	400	10,000	200				
M5T	breaker with manual reset.	CE	230VAC/50-60 Hz	640	400	10,000	200				
Explosion Proof Motors											
MIOX	Suitable for use in hazardous areas, ideal for flammable liquids. I 2ft. (3.5m) cord, internal circuit breaker. Continuous duty. TEFC.	CE	230VAC/50-60 Hz	640	400	10,000	200				
Air Motors***											
M6	Lightweight. Operates from customer-supplied compressed air source. Variable speed. Muffler	CE	80-100 psi @ 15-32 cfm	-	400	300-9,000	200				
M6X	and control valve.	CE	80-100 psi @ 15-32 cfm	-	600	300-6,000	200				

^{***}An air motor is a non-electrical device meaning possibility of explosion from igniting flammables/combustibles is reduced. Air motor performance will depend upon user's system setup.



Accessories

Nozzles







Drum Adapters









^{*}Suitable for 230V, 60 Hz. Includes a NEMA 6-15 plug.
**Motor suitable for hazardous areas that do not require independent certification.